





# ALUMINIUM PRODUCT RANGE

Enhancing your home with a cutting-edge addition is made easy with our aluminium range. From our beautiful bi-fold doors through to our high performance curtain walling, you'll be able to find the perfect style for your property without the hassle. With a wide range of colours and styles on offer, it's never been easier to make your house a home.



#### **GLAZING OPTIONS**

We offer a wide range of quality, made to measure glazing options, so you won't have to overlook glass as a decorative feature.



#### **PATIO DOORS**

Simple gliding motion, increased living space and generous glazing areas make these doors a wonderful addition to any home.



#### **HERITAGE WINDOWS**

The new solution for maintaining the classic looks of a steel framed window with a modern, thermally efficient aluminium frame.



#### **COLOUR OPTIONS**

Colour can play a big role in determining the overall feel of your home; we're here to help you get the right option for your property.



#### VISOFOLD SLIM DOOR SYSTEM

A high performance design with incredible versatility and accessibility, combining classic charm with modern innovation.



#### **TILT & TURN WINDOWS**

A multi-functional alternative to the casement window, tilt & turn windows offer a choice of opening options to suit your needs and your home.



#### **BI-FOLD DOORS**

Multi-panel function, customisable opening configuration and a seamless connection to your garden or property interior.



#### ALITHERM 300 WINDOWS

Our Alitherm 300 window system is able to achieve a Window Energy 'A' rating, with overall U-Values as low as 1.6W/m<sup>2</sup>K.

### A Wide

Range of Products,

Defining Excellence From The Ground Up.



We offer a wide range of high quality glazing options, from ornate one-off lead and stained designs, through to the more traditional rectangular and diamond lead designs. You can also opt for privacy and solar glazing for increased comfort and performance across the year.

All of our glazing options are manufactured using premium materials and professional techniques, ensuring they uphold an outstanding level of structural integrity. This will allow you to enjoy complete peace of mind.

### **GLAZING OPTIONS**







INTERNAL GEORGIAN BAR



STAINED DESIGNS

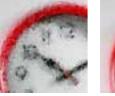


LEAD & BEVEL DESIGNS

### **PATTERNED** GLASS



CONTORA FLORIELLE



10 TO







CHANTILLY

MINSTER

Other patterns are available

## Stand out with **Colour**

Our aluminium collection is available in a comprehensive range of colours, so you're sure to find the perfect match. All of our colours comprise of a highly durable, powder coated finish to ensure they don't lose their richness or fullness over the years.

As the options that we offer can be decorated with a range of finishes, our colour selection allows them to be seamlessly fitted into both modern and traditional homes alike. This means that you won't have to miss out on the cutting-edge design, no matter your property style.

Select a single colour or a dual colour combination by choosing a different colour for inside and out.

## Guaranteed for **25 years**\*

\*The guarantee we offer covers the coated aluminium against peeling, powdering and blistering as well as chalking, fading, and loss of sheen. Please ask for full details of the guarantee.

Please notify us if the products are to be installed in hazardous environmental conditions as this will affect the guarantee.

The Sensation paint finish is difficult to reproduce in the printing process, as the textured finish takes on a "shimmer" effect in certain light and is unique when compared to the standard range of colours available in the market.

Please be aware that these colours come in different surface finishes as indicated. Please note that these colours are only intended as a guide and you should request a KL colour chart for a more accurate image.



Purple Red - Matt (KL002)

Sepia Brown - Matt (KL006)

> Fir Green - Matt (KL004)

Grey Brown - Matt (KL007)

> Jet Black - Matt (KL008)

Steel Blue - Matt (KL003)

Grey Aluminium - Metallic (KL013)

White Aluminium - Metallic (KL012)

> Anthracite Grey - Matt (KL005)

> > Light Ivory - Matt (KL001)

> > > Cream - Matt (KL011)

Pure White - Gloss (KL009)

Pure White- Matt (KL010)



Vulcan Black (SEN 014)

Olive Green (SEN 018)

Sand (SEN 003)

> Dune (SEN 002)

> > Desert Grey (SEN 025)

Antique Green (SEN 012)

> Antique Grey (SEN 015)

> > Sky Blue (SEN 009)

Silver Grey (SEN 017)

> Frost White (SEN 022)

Velour White (SEN 001)



### **BIFOLD** DOORS

#### WHAT ARE BIFOLD DOORS?

Bifold doors consist of multiple panels that open in a sequence, allowing you to enjoy a generous opening. Their sleek and light design combines with a simple opening mechanism, ensuring easy and effective use every time.



1.6W/m2K

New Dwellings



Dwellings

Optional integral blind units

Optional low threshold

Optional acoustic and barrier glazing • Optional Secured by Design upgrade









Our aluminium bifold doors are inherently customisable, available in a wide range of colours.

You can also choose from a wide selection of hardware options and panel counts to ensure you get the ideal fit for your home, perfectly suited to your requirements.

A CUTTING-EDGE DOOR **DESIGN, OFFERING A BEAUTIFULLY SEAMLESS CONNECTION BETWEEN** YOUR HOME AND GARDEN.





# Upgrade to Secured by Design

We understand that security is important for helping you feel comfortable in your home, which is why we provide an optional upgrade to "Secured by Design" accreditation. These doors have been meticulously tested under Police specifications to ensure your home is better protected.

**Secured by Design** 



Accredited Member Company



#### **CONFIGURATIONS**

Complete list of configurations

1 PART BI-FOLD	6 PART BI-FOLD
1 0 1	6 0 6
1 1 0	6 1 5
	6 2 4

2 PART BI-FOLD

6 6 0

7 PART BI-FOLD 7 0 7

7 7 0

8 PART BI-FOLD 8 0 8

8 1 7

3 PART BI-FOLD

4 PART BI-FOLD

5 PART BI-FOLD

5 5 0



#### **KEY TO CONFIGURATIONS**

Total number of doors

Number of doors opening left

Numbers of doors opening right



These configurations do not have an external handle

\*Low threshold are not recommended for external exposed locations



#### **BI-FOLD DIMENSIONS**

Maximum height 2500mm, maximum sash width 1200mm, minimum sash width 700mm

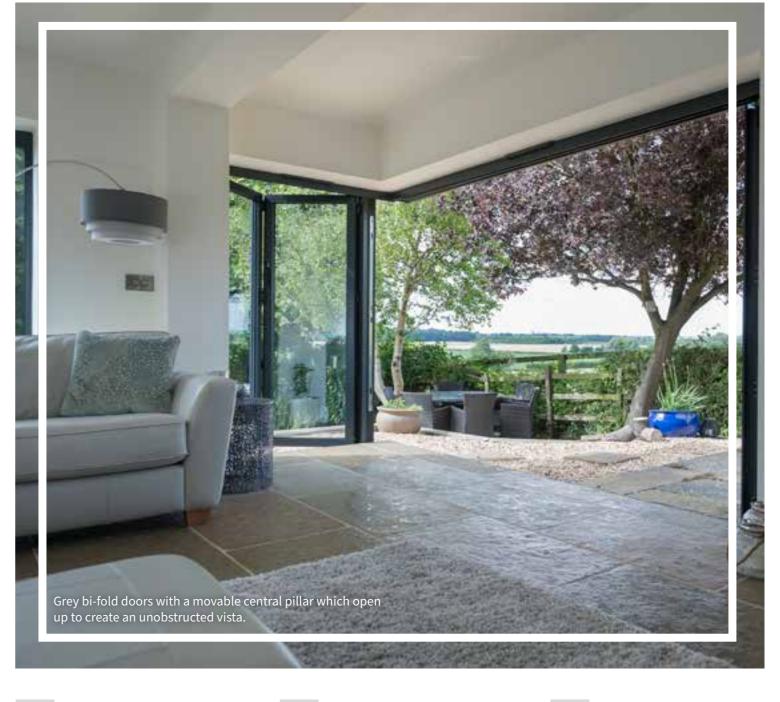
1 door design	min width 600mm	max width 1287mm
2 door design	min width 1550mm	max width 2500mm
3 door design	min width 2260mm	max width 3700mm
4 door design	min width 3020mm	max width 4900mm
5 door design	min width 3680mm	max width 6100mm
6 door design	min width 4430mm	max width 7350mm
7 door design	min width 5100mm	max width 8500mm
8 door design	min width 5860mm	max width 9400mm



#### **CONFIGURATIONS**

Examples of design configurations (open in or out)

Not all options have an outside handle, please check the full list on the left. We also recommend that if you are in an exposed location that you do not have open in bifolds.





#### **HIGH PERFORMANCE ALUMINIUM PROFILE**

Free your living space with an intelligent, high quality aluminium profile with edges and finishes to match the aesthetics of your property.



#### **ENERGY EFFICIENCY**

With 28mm double glazing, and 36mm triple glazing options available, our bi-fold doors provide superior performance in energy efficiency.



#### **FLEXIBLE CONFIGURATIONS**

We offer a wide choice of configurations with aluminium bi-fold doors. You can choose left to right, right to left and anywhere in-between.

**myALI** FRAMING SOLUTIONS 11 10

(M) Main door handle

S Slave door handle



### PATIO DOO

#### **WHAT ARE PATIO DOORS?**

Patio doors feature a sliding door panel that operates on a horizontal axis. This means that they do not require a swing arc, allowing you to increase the overall living space that you have in the room that they are installed in.



1.6W/m2K

New Dwellings















myALI patio doors feature a sleek, stylish aesthetic that is enhanced with high performance hardware and generous glazing areas.

Achieving impressive levels of security and thermal efficiency, these doors outclass the traditional design.

**ENJOY SMOOTH OPERATION, LASTING** QUALITY AND A BRIGHTER, **MORE SPACIOUS HOME** WITH THIS DESIGN.

#### **CONFIGURATIONS**

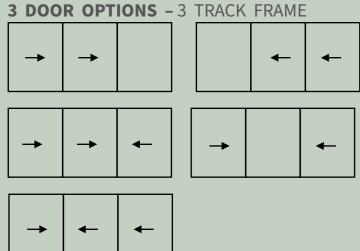
Complete list of configurations

#### 2 DOOR OPTIONS - 2 TRACK FRAME

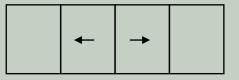


#### 3 DOOR OPTIONS - 2 TRACK FRAME

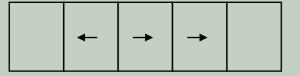




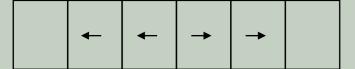
#### 4 DOOR OPTIONS - 2 TRACK FRAME



#### **5 DOOR OPTIONS –** 3 TRACK FRAME



#### 6 DOOR OPTIONS - 3 TRACK FRAME



#### **PATIO SPECIFICATION**

- Depending on the overall size of the opening there are different options for the number of door sashes and what configuration you want them sliding in.
- The maximum overall height of the patio is 2550mm.
- The maximum width of any door section is 2500mm.
- The maximum weight of any door section is 250kg.
- The larger the glass area, the thicker the glass required and the heavier the door. Access issues should also be considered with large pieces of glass.
- 4mm toughened glass should be used up to 1.6m<sup>2</sup>, 6mm toughened glass up to 2.2m<sup>2</sup> and either 8mm or 10mm glass after this. Please liaise with us regarding location and design so that we can advise you on the best glass.
- 4mm units = 20kg per m<sup>2</sup>, 6mm units = 30kg per m<sup>2</sup>, 8mm units = 40kg per m<sup>2</sup>, 10mm units = 50kg per m<sup>2</sup>, an unglazed sash at 2.5m x 2.5m weighs approx 25kg.
- There are a variety of different door styles that can be used, ranging from the slim 34mm section through to the 83mm section. As a general rule, the bigger the door and the more exposed location the bigger the
- Depending on the wind loading there are numerous strengthening bars that may need to be fitted onto the meeting styles to give structural stability.
- There are different door outer frames, the double track at 117.5mm wide (2 track frame) which is used as standard where you only have single doors moving in one direction and a triple track at 184.5mm wide (3 track frame) which is used when multiple doors are sliding, see configurations opposite.
- The outer frame has an internal upstand around the perimeter, at the cill section this allows the internal floor level to finish flush with it.

#### **PATIO DIMENSIONS**

- Maximum overall width 7000mm.
- Maximum overall height 2550mm.
- Maximum sash size 2500mm x 2500mm.
- Standard double track width 117.5mm, triple track width 184.5mm, both with an upstand 52mm.







#### **MULTI-WHEELED ROLLING SYSTEM**

An intelligently designed opening system allows our patio doors to offer complete ease of use that lasts.



#### **RANGE OF ACCESSORIES**

We offer a range of handle and hinge options, allowing you to tailor your aluminium patio doors to your personal tastes.



#### **CUSTOMISABLE OPENINGS**

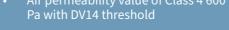
To suit your home, you'll be able to choose the number of sliding panels that you have. You'll always get the perfect fit.



### **VISOFOLD SLIM** DOOR SYSTEM

#### WHAT IS THE VISOFOLD SLIM DOOR SYSTEM?

The Visofold Slim Door System is extremely versatile with a number of styles to choose from. In certain configurations there is the option of a 'flying mullion', which means that there is an unobstructed entrance when both doors are opened.



- Water tightness value of Class E 750 Pa with DV14 threshold



**Energy Rating** 

1.6W/m2K

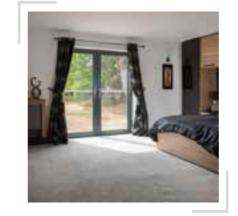
New Dwellings







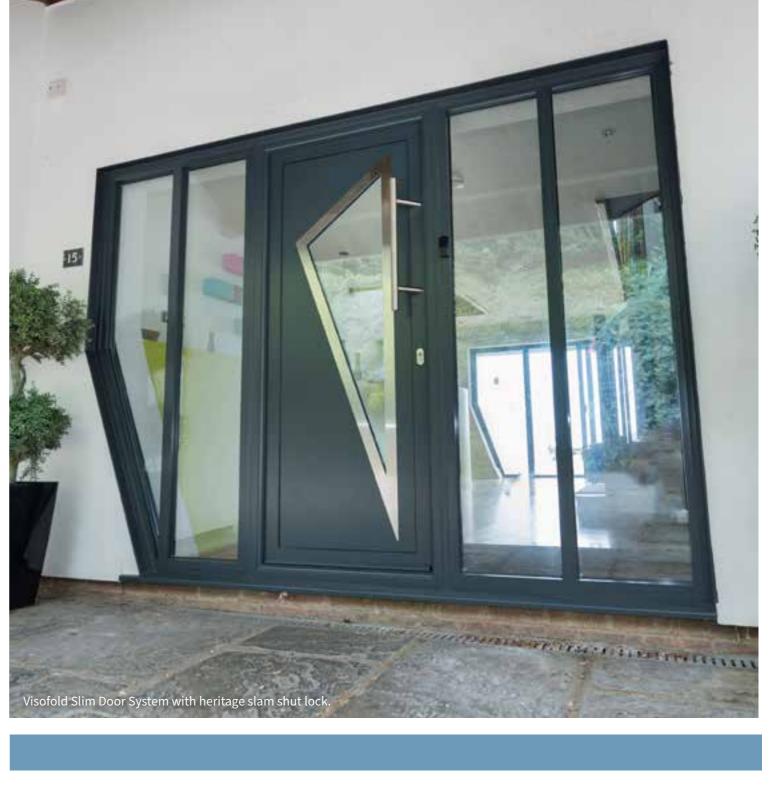
Security



Our Visofold Slim Door System can be fitted with a low threshold option to improve the accessibility of wheelchair and pushchair users, combining high security locking systems and a high performance profile to serve as a fantastic addition to any home.

This door system is available in a wide range of colours and finishes, allowing you to decorate your new addition in a style that is perfect for you. Enjoy both traditional aesthetics and modern quality without compromise.

THE DEFINITIVE OPTION **FOR THOSE LOOKING TO CAPTURE THE ESSENCE** OF THE CONTINENT, **ENHANCING THE FEEL OF** ANY HOME.





# **ALITHERM**

#### WHAT IS THE ALITHERM 300 RANGE?

The Alitherm 300 is perfect for homeowners wanting highperforming, thermally efficient windows with great aesthetics and an excellent life span.





WER of 'B' and centre pane U-value of 1.2 W/m2K for existing dwellings

U-value of 1.6 W/m2K (centre pane of 1.1 W/m2K) for new dwellings and commercial projects





Make every detail perfect. With a wide range of colour options, matching a window to a home has never been easier.

**ENHANCE YOUR HOME** WITH A CUTTING-EDGE **DESIGN, BRINGING MUCH LOVED AND VALUED FEATURES INTO THE MODERN AGE.** 





Complimenting contemporary and traditional homes alike, the versatile Alitherm 300 provides a picture-perfect aesthetic. The ideal choice with its exceptional weather resistant qualities and low maintenance design.



#### **IMPRESSIVE PERFORMANCE**

Enjoy a warmer, more comfortable home with exceptional energy performance. Our Alitherm 300 window system is able to achieve a Window Energy 'B' rating, with overall U-Values as low as 1.6W/m<sup>2</sup>K.



#### **HIGHLY DURABLE**

Enjoy lasting quality with our aluminium windows. Highly durable, they will not rot, warp or discolour over time. Designed to meet the demands of today's modern home, these windows are incredibly low maintenance.





### HERITAGE WINDOWS

Heritage windows are designed to be built as a multi-part window, loyally capturing the look of the traditional window build. They are suited as a modern solution for refurbishment projects and period properties.



600Pa

Water





Our Heritage range of aluminium windows stands as the ideal solution for homeowners looking to maintain the character and charm of their property, utilising traditional designs to accommodate listed building renovations and refurbishment projects.

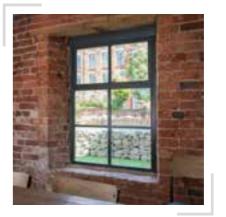
**BRING TRADITION TO YOUR PROPERTY** WITH THE HERITAGE **RANGE, INSPIRED** BY GENERATIONS OF **WINDOW DESIGN AND AESTHETIC.** 





#### **HERITAGE DESIGN**

The Heritage window system offers a modern thermally broken alternative to old steel windows, specifically designed with slim sightlines, attractive contours and enhanced thermal performance.



#### **HIGH PERFORMANCE**

Protect your home from the elements and any would be intruders with a traditional window design. Our Heritage collection utilises a cutting-edge approach throughout.



#### **WEATHERPROOF**

To ensure a warmer and more comfortable home throughout the year, these windows utilise high performance weather seals to eliminate draughts.

**myALI** FRAMING SOLUTIONS

20



### **TILT & TURN** RANGE

#### WHAT IS A TILT & TURN WINDOW?

Aluminium tilt & turn windows are characterised by a 'tilt' function, which means the window can open on a 90° angle without compromising the locking system. They stand out as a unique window design, effortlessly enhancing functionality and home comfort.



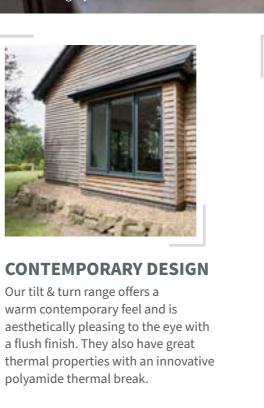
U-value of 1.4 W/m2K (centre pane of 0.8 W/m2K) for existing dwellings







2400Pa







warm contemporary feel and is aesthetically pleasing to the eye with a flush finish. They also have great thermal properties with an innovative polyamide thermal break.



#### **LEADING PERFORMANCE**

Designed for today's standards, our aluminium tilt & turn windows enhance any property with impressive levels of security, thermal efficiency, and lifespan for lasting quality.



#### **WEATHERPROOFED**

Keeping the elements at bay is important to maintaining a comfortable home, which is why we ensure all of our tilt & turn windows prevent draughts and water ingress.









